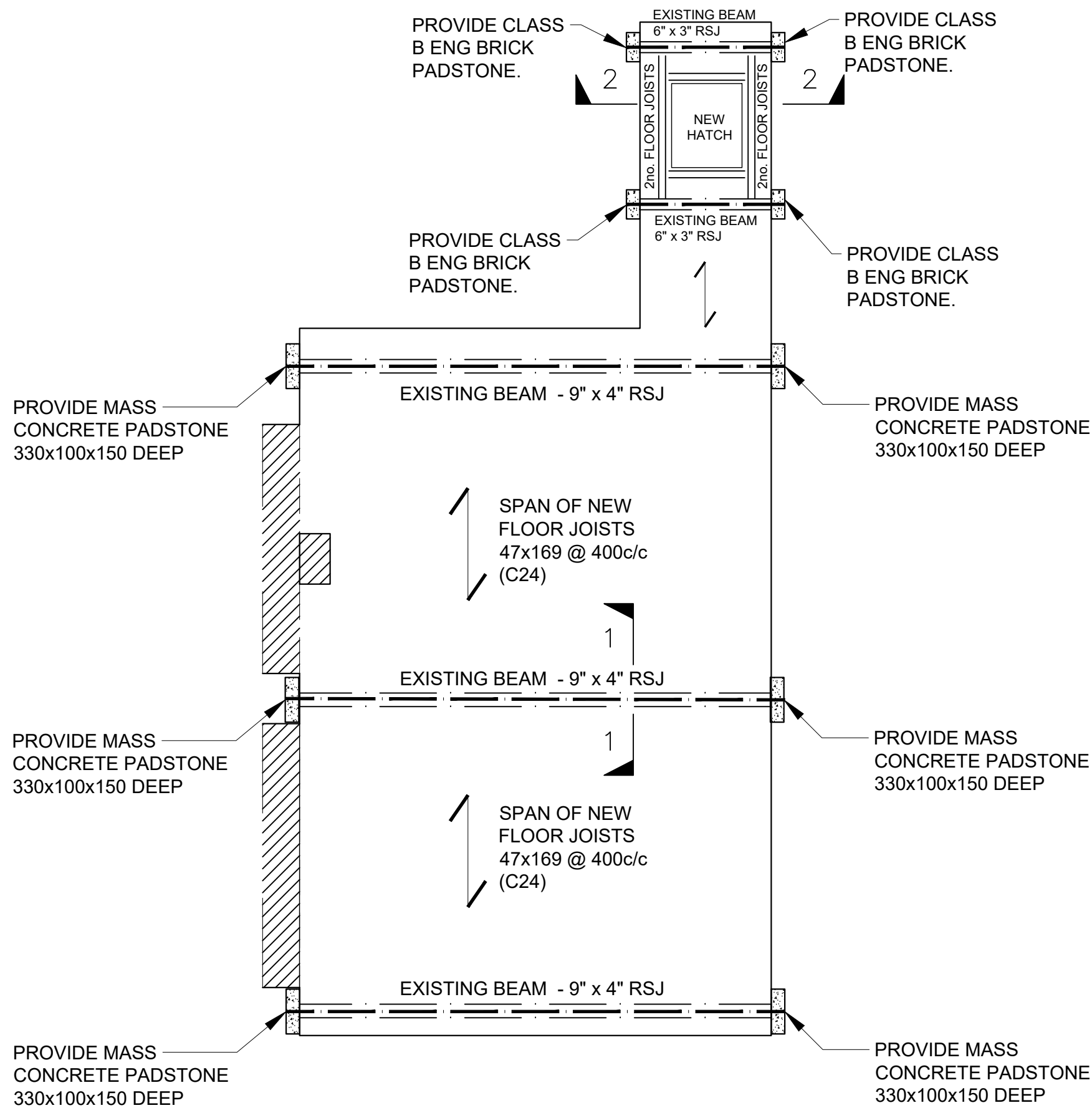
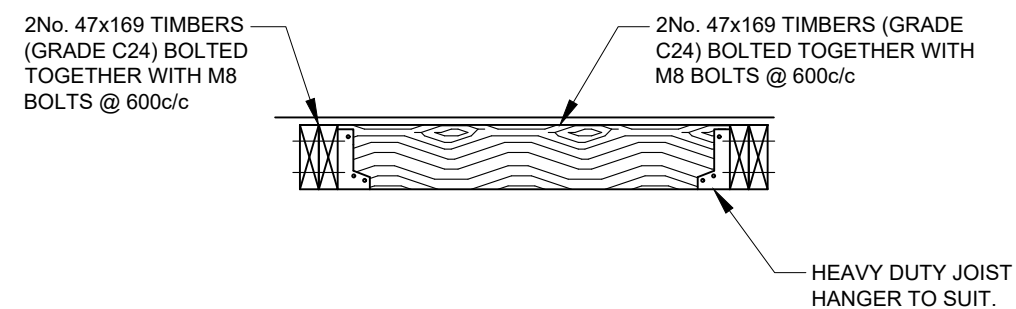
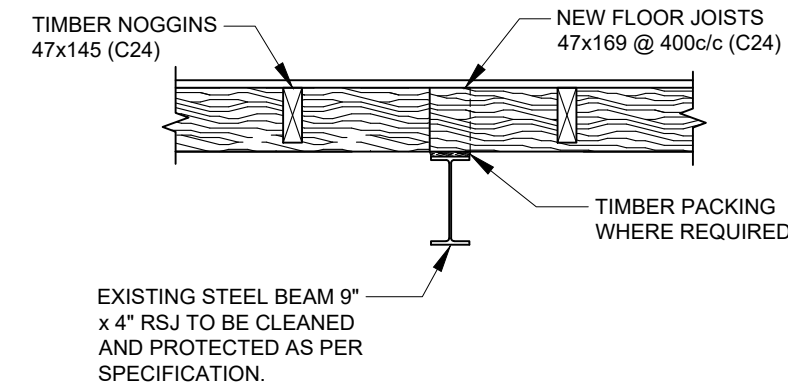
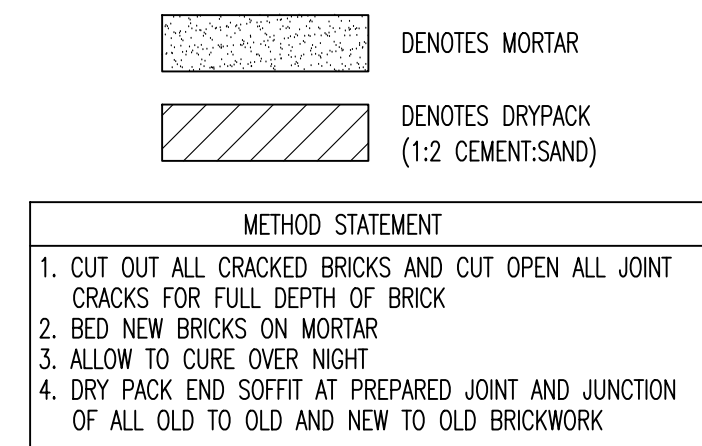
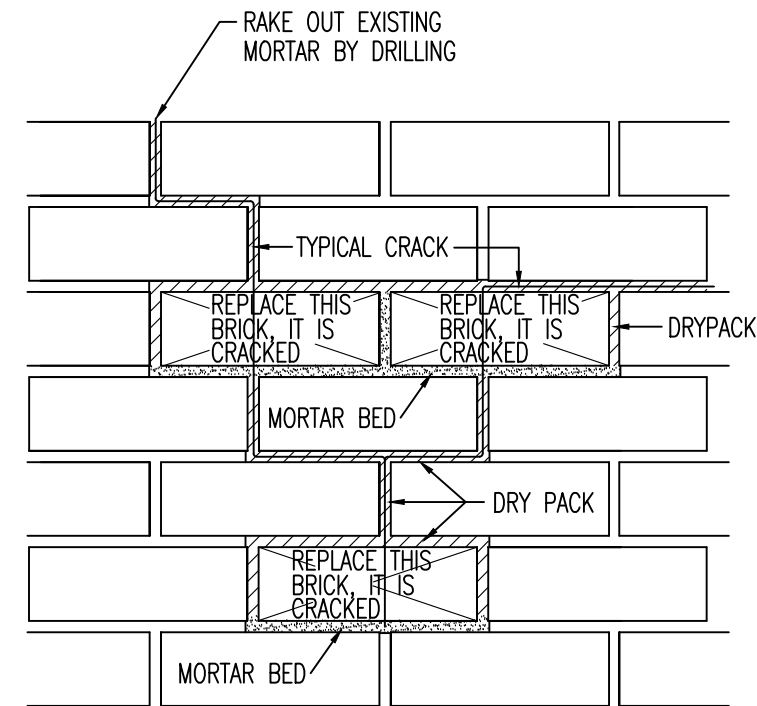




ALL EXISTING STEELWORK
TO BE EXPOSED, CLEANED
AND PROTECTED.



GENERAL NOTES:-

- IN ADDITION TO THESE NOTES, REFERENCE SHALL BE MADE TO THE ARCHITECTS AND SPECIALISTS DRAWINGS.
- CONTRACTOR TO BE RESPONSIBLE FOR VERIFYING ALL SITE DIMENSIONS BEFORE COMMENCING WORK. DIMENSIONS ON THE DRAWING SHALL NOT BE SCALED.
- CONTRACTOR TO BE RESPONSIBLE FOR THE STABILITY OF THE BUILDING DURING THE WORKS. TEMPORARY WORKS DESIGN AND METHOD STATEMENTS TO BE APPROVED BY ENGINEER PRIOR TO STARTING THE WORKS.
- STEEL WORK TO BE EXPOSED, INCLUDING BEARINGS AND CHECKED ON SITE BY STRUCTURAL ENGINEER AND REPLACED OR PROTECTED.
- ALL TIMBER TO BE GRADE C24 U.N.O.
- ALL MULTIPLE TIMBERS TO BE BOLTED TOGETHER USING M8 GRADE 4.6 BOLTS @ 600 C/C AND 200mm FROM EACH END ALONG THE CENTRE LINE.

SPECIFICATION FOR PROTECTION OF EXISTING STEELWORK.

- CLEAN EXISTING STEEL BEAMS, INCLUDING BEARING, USING ABRASIVE BLAST CLEANING OR MECHANICAL MEANS TO ACHIEVE A BRIGHT METAL FINISH.
- BRUSH APPLY A CLEANSING SOLUTION AND ALLOW TO STAND FOR A FEW MINUTES. THE SOLUTION SHOULD BE THOROUGHLY RINSED OFF WITH CLEAN FRESH WATER; ENSURING ANY RESIDUAL FILM OF GREASE OR OTHER CONTAMINANT IS COMPLETELY REMOVED FROM THE SURFACE.
- ALLOW ALL SURFACES TO DRY.
- BRUSH APPLY ONE COAT OF ZINC PHOSPHATE PRIMER TO THE CLEANED STEEL AND ALLOW TO DRY.
- WASH THE PRIMED SURFACES WITH CLEAN WATER AND ALLOW TO DRY.
- BRUSH APPLY AN EPOXY BASED PAINT TOP COAT SUCH AS MACROPOXY 400 OR SIMILAR APPROVED, AND ALLOW TO DRY.

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drawing title Basement Plan Proposed Remedial Works			drawn by NLP date MAY '26
scale 1:50, 1:20 @ A2	job no 25235	drawing no 25235	rev