Consulting Civil Engineers

Water Neutrality Report

Menzies Wood Farm, Billingshurst

For

Mark Betts

Rev – **P-**

Reference **C3130**

Date **20th June 2024**

Revision	Date of Issue	Comments	Prepared By	Checked By
P-	20.06.24	Initial Issue	LT	CS

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1 Introduction

1.1.1 CGS Civils Ltd has been appointed by Mark Betts to undertake a Water Neutrality Report for a proposed development at Menzies Wood Farm, Okehurst Lane, Billingshurst, West Sussex. Planning permission is sought for the retention, full enclosure and refurbishment of an existing barn, with the demolition of an existing workshop, barn and offices. A new barn, workshop building, offices and open storage area are then to be constructed. The site falls within the Sussex North Water Supply Zone, in which Natural England have written to all authorities within the zone providing a position statement for applications which may place increased pressure on this zone. This explains that recent case law has established that abstraction from the Supply Zone may be having an impact on protected sites (Arun Valley Special Area of Conservations (SAC), Special Protection Area (SPA) and Ramsar site). As a result, developments within this zone must not add to this impact, as such, the purpose of this report is to therefore provide an overview on the potential water usage changes on the site as a result of the proposed development, and to confirm that the site is water neutral.

Fig 1. Sussex North Water Supply Zone Area

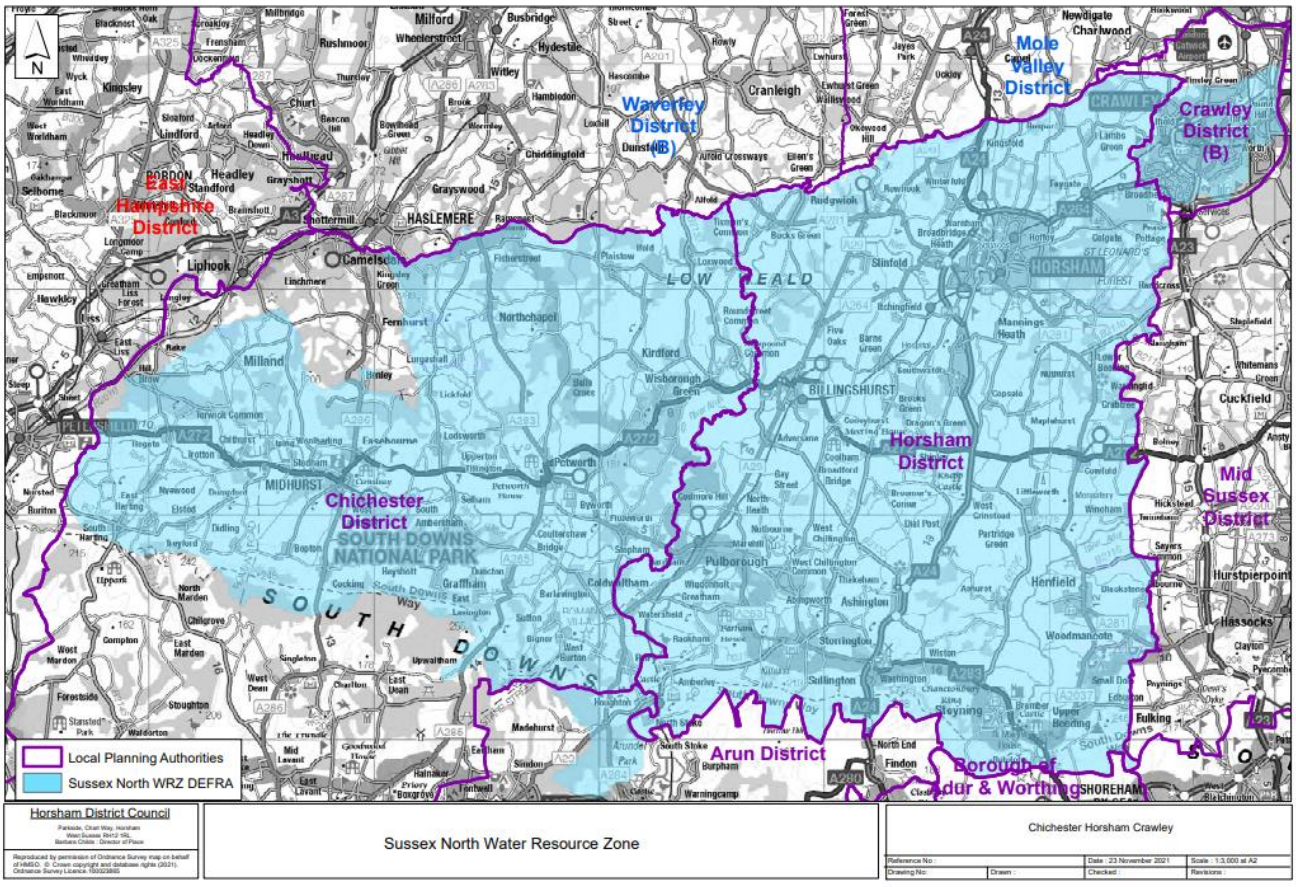
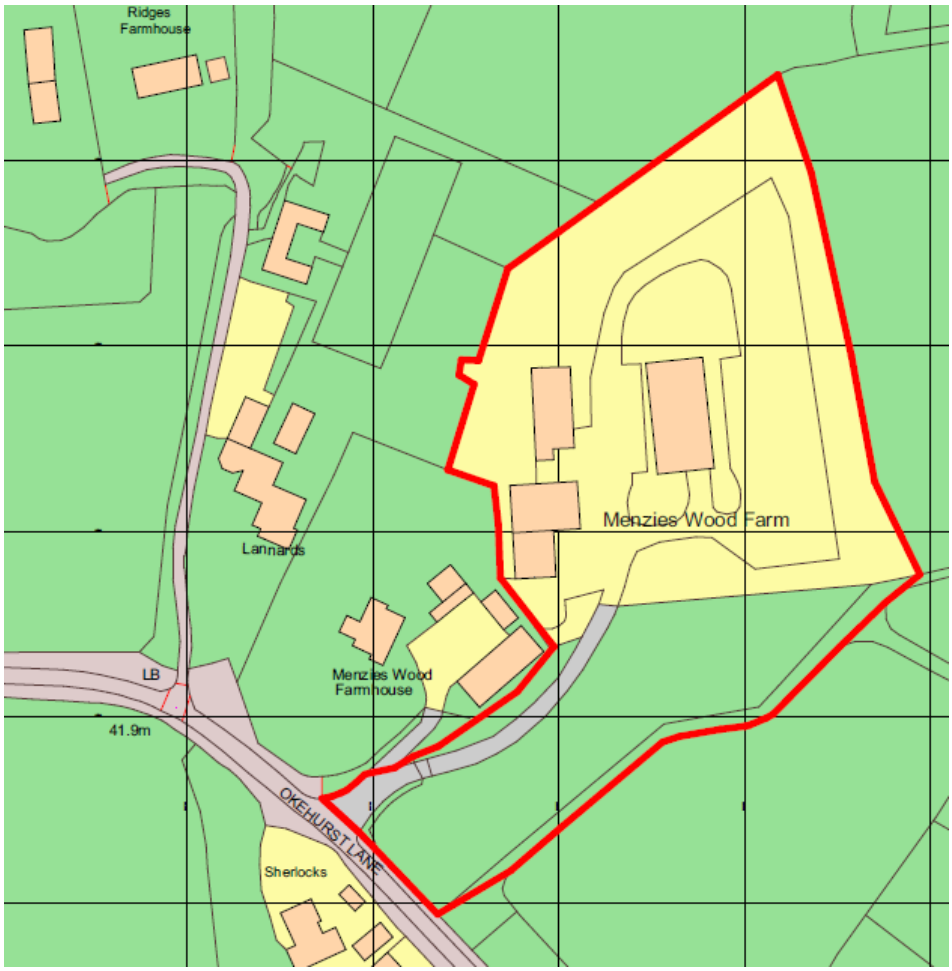


Fig 1. Site Location



1.1.2 The proposed development is located at OS Grid Reference TQ 08815 27805 and has the post code RH14 9HR.

1.1.3 Waterwise defined Water Neutrality as:

'For every new development, total water use in the region after the development must be equal to or less than the total water uses in the region before the new development.'

1.1.4 Achieving water neutrality involves using a three-step approach. First, the demand for water from the new development must be reduced as far as is practicable, followed by the re-use of water; then the remaining demand should be offset within the region. Following this three-step approach allows the volume that requires offsetting to be reduced which ultimately reduces the cost of the overall scheme. This is noted within the Waterwise neutrality definition, which defines the three steps which should be undertaken in order to achieve water neutrality in their recent review dated January 2021.

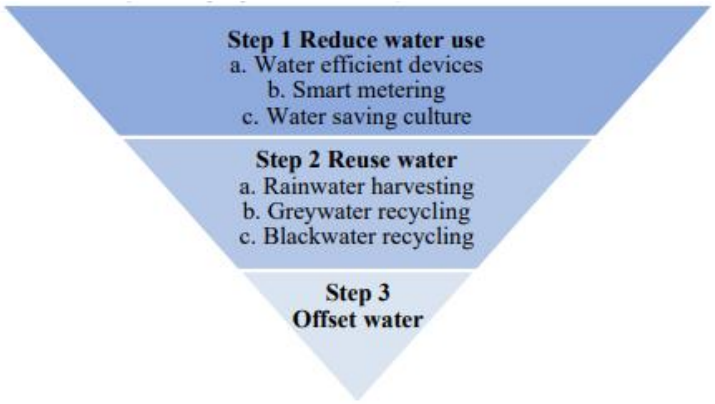
- Reduce water demand in the new development through improvement in efficiency.
- Re-use water, wherever possible.
- Offset the remaining water demand from the new development if required.

1.1.5 The report will be split into the following sections:

- A Review of Water Neutrality demand reduction
- A calculation of estimate water usage from proposed development
- Identification of measures that can be first used to reduce this demand
- Identification of measures that can be used to re-use water
- Establish solutions to offset that demand in order to achieve neutrality.

1.1.6 This report will follow the methods documented within *'A Review of Water Neutrality in the UK'* carried out by Waterwise in January 2021. The document provides details on how developments can achieve water neutrality by utilising the 3-stage approach.

Fig 2. 3-stage approach



1.1.7 Some increase in water demand within the region from planned development during the local plan period is inevitable. However, it can be minimised by making the site as water efficient as possible.

1.1.8 Per Capita Consumption (PCC) is used as a measure of water use and is the volume of water that is used by one person in one day. It is usually measured in litres per person per day (l/p/d). The average PCC within Southern Water's 'Sussex North Water Resource Zones (WRZ)' is 135 l/p/d. Homes without a water meter consume on average 160 l/p/d and for homes with a water meter, consume on average 131 l/p/d.

1.1.9 Part G of the Building regulations currently states that new build housing should achieve a minimum of 125 l/p/d. A tighter target of 110 l/p/d can be requested if the local authority can establish a clear need based on available evidence.

1.1.10 The table below indicates different demand scenarios including Southern Water's Target 100 Ambition to achieve 100 l/p/d, as well as further scenarios where water demand is cut more dramatically.

Table 1 PCC Demand Scenarios

Demand Scenario	Per Capita Consumption (l/p/d)
British Flows and Loads	150
Building Regulations Standard	125
Building Regulations Optional	110
Target 100	100
Realistic Achievable	85
Ambitious	62

1.1.11 The benefits of water neutrality are wide ranging, from financial and reputational to environment and social. For a new domestic building, they could include:

- **Saving Water** – Over 100,000 litres of water can be saved per year for each water neutral home built
- **Saving Carbon** – A significant CO2 saving can be achieved by reducing the demand for hot water for baths, showers, basins, dishwashers and washing machines
- **Saving Money** – Both water and energy bills will reduce
- **Reducing environmental impact** – Decreasing water abstracted from rivers and groundwater sources
- **Improved Resilience** – For the future by minimising the additional pressure on water resources
- **Enabling future housing growth** – In water scarce areas by reducing the impact of new homes and buildings
- **Reducing discharge to sewage** – by using less water, collecting rainwater and recycling greywater, less water is discharged to the drainage network
- **Short pay-back time** – After approximately 5 years the saving of water neutrality will outweigh the costs of doing so.

2 Executive Summary

2.1.1 The existing site currently consists of two barns, a workshop and an office building, however these are currently not in use. As this is the case, the water demand of the existing site should be considered to be **0 l/day.** The proposed scheme will consist of the demolition of the existing workshop, offices and one of the barns, with the other barn will being retained, fully enclosed and refurbished. The water demand of the proposed site will be **133.60 l/day,** prior to any mitigation techniques.

2.1.2 As proven within this report, the implementation of rainwater harvesting techniques will enable to proposals to become water neutral.

Table 2 Water Usage Comparison

Existing Water usage	**0 l/day**
Proposed Scheme water usage	0 l/day
Proposed Scheme water usage equal to or lower than existing site	Yes

3 Calculation of estimate water usage from the proposed development

3.1.1 Before any necessary steps to achieve water neutrality can be determined, the total water demand for the proposed site must first be calculated. As the proposals are commercial in nature, the water demand for the site will be calculated by following BREEAM guidance.

3.1.2 The proposed offices will be fitted with toilets along with their associated taps within the proposed bathrooms, along with kitchen sink taps and a dishwasher within the proposed kitchenette. The proposed workshops will also be fitted with toilets and bathroom taps.

3.1.3 In line with BREAAM guidance, the toilets will have a water demand of **4.50 l/p/day,** the kitchen sink taps will also use **4.50 l/p/day,** the bathroom taps will use **2.50 l/p/day** and the dishwasher will use **8 l/p/day.** It is anticipated that the workshops will have up to four workers, with 2 people working in the office, though for the purposes of this report it has been assumed that all of the workers will have access to all of the proposed site's facilities. This results in a total water demand of **19.50 l/p/day**, or **117.00 l/day** once all six workers have been accounted for.

6 x (4.50 l/p/d + 4.50 l/p/d + 2.50 l/p/d +8 l/p/d)
= **117.00 l/day**

3.1.4 The proposed open storage area will be fitted with pressure washers, which will be used to clean road salt off of trailers during winter months.

3.1.5 Pressure washers used for cleaning vehicles use on average **350l/hr**, or **5.83 l/min**, for the purposes of this report it will be assumed that it will take approximately 20-minutes to clean a trailer, which equates to **116.60 l/trailer**. It is assumed that four trailers will need to be cleaned once a week, which is a water demand of **466.40 l/week.**

3.1.6 It is assumed that trailers will need to be cleaned from December to February each year, which is a period of 91 days (accounting for leap years), or 13 weeks. This equates to an additional water demand of **6,063.20 l/year,** or **16.60 l/day** generated by the pressure washer.

3.1.7 By combining these two values, we can find that the total water demand of the proposed site will be **133.60 l/day.**

4 Step 1 – Identifying measures that can be used to reduce this demand

4.1.1 As the water demand from the proposed site is from amenities required by the workers, it is not possible to reduce the water demand from this site.

5 Step 2 – Identify measures that can be used to re-use water

5.1.1 Water reuse should now be considered. The term 'water reuse' refers to the capture, treatment (if it is required) and the use of alternative water supplies for non-potable purposes. It includes:

- Rainwater and surface water harvesting
- Greywater recycling (typically the used water from baths, showers and hand basins)
- Wastewater recycling.

5.1.2 The installation of water reusing technology has the potential to save significant amounts of water; for example, 24% of water in the home is used for flushing the toilet and only 4% externally in the garden meaning a water reuse system could save at least a quarter of the demand if it was installed for these purposes. Depending on the quality and the system installed, it could also be possible to re-use water for a washing machine which accounts for 12% of total water usage.

Table 8 Practical Summary of Step 2

Step 2: Reuse Water			
Rainwater Harvesting	Small scale water butt	Rainwater Harvesting system for individual homes and buildings	Large scale surface water harvesting
Greywater Recycling		Small systems for individual homes	Largest scale systems for commercial and mixed-use sites

5.1.3 In this instance however, rainwater harvesting is proposed to enable total self-sufficiency within the proposed buildings to provide water to all fittings including drinking water. The installation of water reusing technologies will further reduce the water demand on site, depending on the harvesting tank installed. The proposed roof area is sufficient to provide the required water to the property via a rainwater harvesting tank as well as has sufficient capacity for a 35-day drought period. **See Appendix A**.

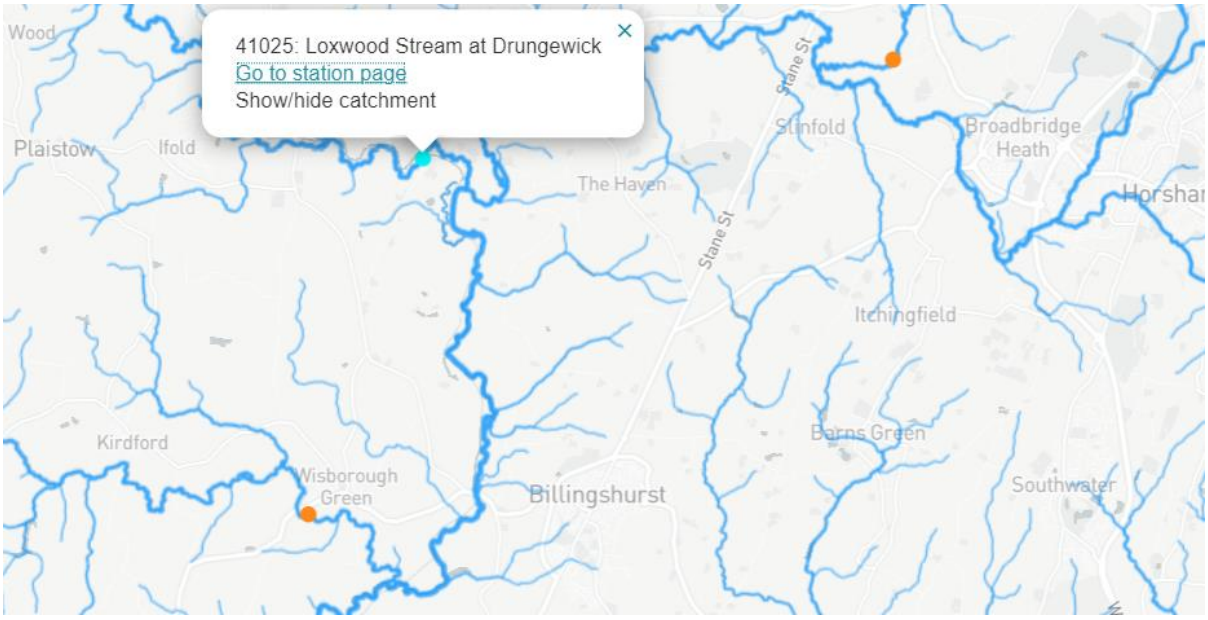
5.1.4 By installing the water efficient devices listed above as well as the rainwater harvesting technologies listed above, the total demand will be reduced to **0 l/day.**

Table 9 Part G rainwater collection calculator

Rainwater Collection Calculation (for the entire site)	
Collection Area (m²)	1090
Yield Coefficient	0.8
Depth of rainfall (mm/year)	812
Daily rainwater collection (litres)	1,939
Number of workers	6
Daily Rainwater per person (litres)	323.17

5.1.5 A calculation is to be made to ensure that the rainwater harvested is greater than the rainwater demand within the dwelling. The following is a calculation for 5% of the annual rainwater yield and has been calculated using Rainfall data from the National River Flow Archive which provides annual rainfall data as recorded by the Met office and follows the intermediate approach as detailed within BS 8515:2009.

5.1.6 Using the rainfall catchment data provided by the National River Flow Archives, the closest station point to the site is 41025 – Loxwood Stream at Drungewick:



5.1.7 The latest data available for this station is SAAR 1961-1990, which shows that the depth of rainfall in the area is 812mm.

$$Y_R = A_x e_x h_x n_x 0.05$$

Where:

Y_R = the annual rainwater yield (l)
A = The collecting area (m^2)
e = yield coefficient (%)
h = depth of rainfall (mm)
n = hydraulic filter efficiency

$$\underline{\mathbf{33,633}} = 1090_x 0.8_x 812_x 0.95_x 0.05$$

5.1.8 In order to ensure there is sufficient roof area, another calculation from BS 8515:2009 must be carried out in order to calculate the annual demand within the property. The following is a calculation for 5% of the annual non-potable water demand. (This will take into account full water usage within the property to ensure it can be entirely self-reliant).

$$D_N = P_{d\,x}\, n_x 365_x 0.05$$

Where:

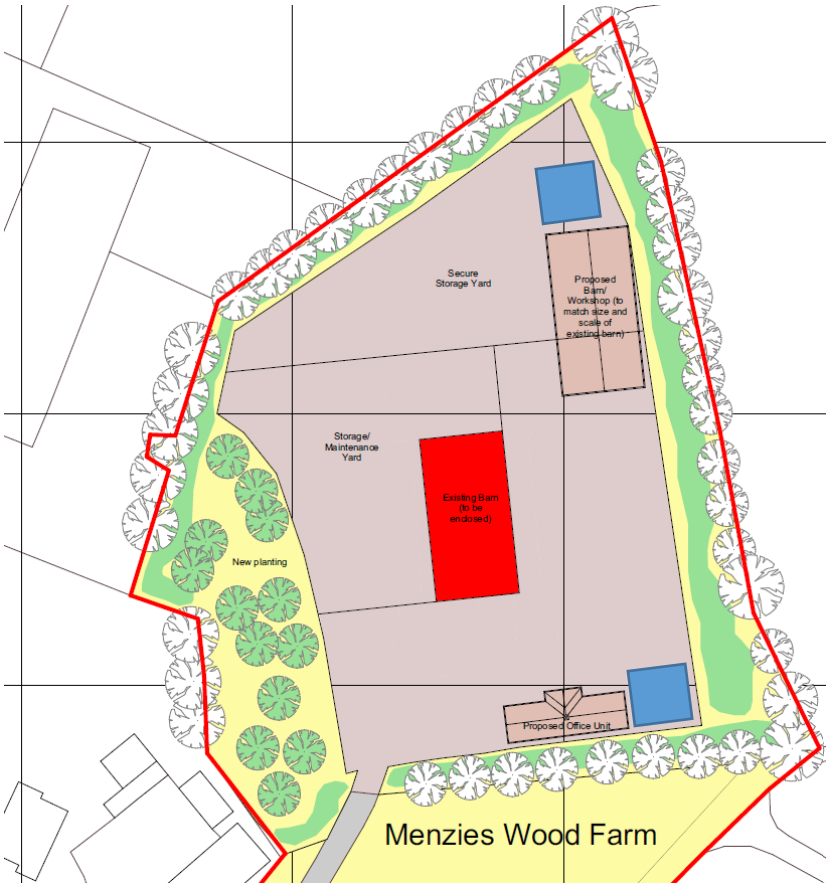
D_N = the annual non-potable water demand (l)
P_d = The daily requirement per person (l)
n = number of persons
Note that in this instance, D_N and P_d have been combined into the total water demand of the entire site.

$$2{,}438 = 133.60_x 365_x 0.05$$

5.1.9 To ensure there is sufficient area to allow a 35-day drought storage, an extra 35 days is to be included:

$$\underline{\mathbf{2{,}672}} = 133.60_x 400_x 0.05$$

Fig. 4 Potential Rainwater Harvesting tank locations



5.1.10 From the above water calculations, we have:

- Proposed water demand of 133.60 litres/day based of off BREEAM guidance and information input for the pressure washer
- Which can then be reduced to a proposed water demand of 0 litres/day with the use of rainwater harvesting.

5.1.11 The client is willing to install a 7000-litre rainwater harvesting tank in order to achieve total self-sufficiency within the property. It should be noted that while the tank size calculator included within Appendix A states that a 5000-litre tank could be used, a larger tank would be required during the winter months where the water demand will be higher:

(5 x 466.40 l/week) + (35 x 117.00 l/day)
= **6,427 litres**

- *(5 (number of weeks) x 466.40) (weekly water demand from the pressure washer) + (35 (number of days) x 117.00) (water demand from the workers)*

5.1.12 The harvesting tank is to be fitted with the following equipment in order to get the rainwater to a level safe for human consumption.

- Aerator
- Lowara 0.55 kW variable speed booster set
- PREFILT103/4 10" prefilter housing
- CRT10SW-05 5 micro sediment filter
- UV-CS165 ultraviolet steriliser
- WH1MH Whole house water filter
- 10" x 54" pH correction unit
- The reverse osmosis unit – This is fitted as a precaution only to treat just the drinking water point and not the entire house.

5.1.13 The likely contaminants associated with rainwater harvesting systems and how to treat them are:

- Dust – Sediment Filter
- Bacteria, including Clostridium Prefringers – High dose of UV treatment
- Nitrates – Heavy Metal reduction filter
- Organics – Carbon Filter

5.1.14 It is suggested that the supply is tested once the equipment is initially fitted to ensure effective operation then test the water every 6 months to ensure continued performance. The water treatment equipment will need to be maintained as per the manufacturers guidelines which are all laid out clearly in the equipment quote from Silverline Ltd. They will also send the end user reminders when the equipment needs servicing. The water is to be tested every 6 months, and results kept, there should be a record kept of all maintenance undertaken on the equipment as per the manufacturer's guidelines.

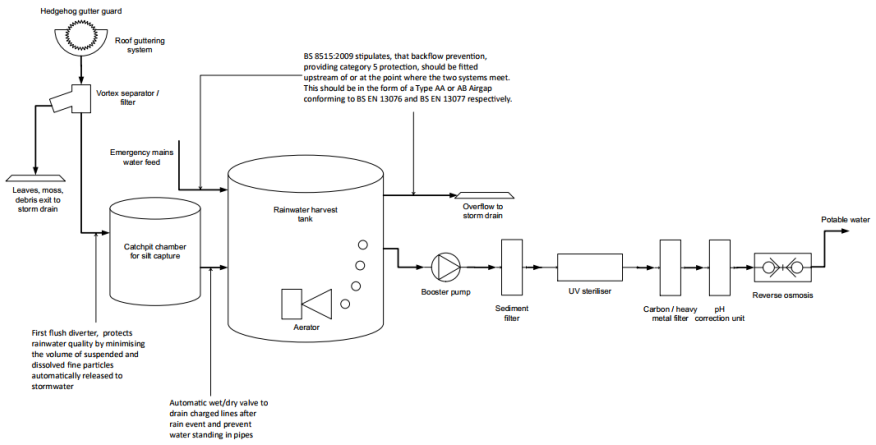
5.1.15 It has been confirmed by Silverline UK Ltd that the only maintenance of the system that is required is to replace filters are certain intervals. It is recommended that the:

- Aerator
- Lowara 0.55 kW variable speed booster set
- PREFILT103/4 10" prefilter housing
- CRT10SW-05 5 micro sediment filter is to be replaced every 6 months, or more frequently if it reduced water flow is experienced.
- UV-CS165 ultraviolet steriliser will need the lamps replacing every 12 months. It is also recommended that the quartz sleeve is removed and cleaned every 12 months to ensure light can get to the water.
- WH1MH Whole house water filter will require having the filter media replaced every 12 months.
- 10" x 54" pH correction unit will be required having the media topped up every year.
- The reverse osmosis unit will require the prefilters replacing every 6 months and the post filter every 12 months. In addition to this, the membrane will need replacing when the water production slows, however, this is dependent on the water used but it is generally every 3-6 years.

5.1.16 Due to the proposed rainwater harvesting tank and filtration system, there is no need to install a water main to the property, however, one should be installed in case of emergency – as such this means the proposed site will not require a Water Neutrality report (based on Natural England's definition below) and will also be water neutral.

"The water neutrality approach applies to all development that uses water from the Sussex North water supply zone and specifically the Pulborough abstractions it is not restricted to new residential dwellings and may include other forms of development that use the public water supply. Whether an application is included would depend on what water supply is chosen. **Only development that uses public water supply from Sussex North water supply zone is included in the Statement. Many of the types of development that use water that the County Council permit do not use public water supply and would therefore not be covered by the Statement.** It is for the local planning authorities including the County Council to identify which types of development they believe may be captured."

Fig. 3 Schematic view of treatment system



5.1.17 Despite the proposed rainwater harvesting tank being below ground, extra precautions can be undertaken by ensuring that the rainwater harvesting tank is to be black in order to stop sunlight reaching the stored water, keeping the temperatures lower and allowing for higher oxygen concentration whilst also preventing algae and bacteria growth. The filters in place are implemented post storage.

5.1.18 The system will be considered as a private water supply and therefore it will be governed by the Private Water Supply Regulations 2016, which is regulated by the local council's Environmental Health officer or Pollution Control Officer. Following completion of the system, a treated water sample will be taken and tested by an independent UKAS accredited lab. The sample will be collected by a suitably qualified person with Drinking Water Inspectorate (DWI) certification for sampling water supplies. The system will be inspected every 6 months and maintenance procedures will be carried out to ensure that the water is treated property.

5.1.19 Inspection and sampling for E.Coli, TVC and Coliforms will be carried out twice yearly. The UV Steriliser will have lamps replaced every year, the filter media in the water filter will be replaced every 2 years and the media within the pH correction unit will be replaced every year.

Table 9 Schedule of Example Fittings

Water Fitting	Water Usage	Example Fitting:
WC	4/2.6 litres dual flush	E8967 Sandringham 21
Shower	7 l/min	Hansgrohe Hand Shower Croma S110
Bath	145 litres	Carron Shallow Single Bath
Basin Taps	2.5 l/min	Grohe Eurosmart Cosmopolitan
Sink Taps	5 l/min	Carron Phoenix Pura Plus
Dishwasher	0.73 l/place setting	Bosch SMS6EDI02G
Washing Machine	5.5 l/kilogram	Fisher & Paykel WM1490F1

Please note that the above fittings are examples only. Ensure that your chosen fittings meet the required water usage. All basin and Kitchen taps can be fitted with flow restrictors instead of a reduced flow tap in order to achieve necessary reduced water usage.

6 Step 3 – Offsetting remaining water demand

6.1.1 As outlined above, there is no remaining water demand left to be offset.

7 Conclusion

7.1.1 The overall water demand can be reduced by utilising methods listed in the sections above to re-use water at the proposed development. This results in the site becoming water neutral.

7.1.2 To summarise:

- The proposed development will use on average **133.60 l/day** prior to any mitigation techniques.
- Re-using the water through rainwater harvesting tanks can further reduce the water demand down to **0 l/day.**
- The overall water demand will be reduced to match the water demand of the existing site, making the site water neutral.

8 Appendices

8.1 Appendix A:

Rainwater Harvesting Tank Size Calculator, note that within the calculator the water demand for the entire site has been combined into a single value:

COLLECTABLE ROOF AREA (M²)

Main Building	Width:		Length:		Rain Collection Area:	0 m²
Extension one	Width:		Length:		Rain Collection Area:	0 m²
Extension Two	Width:		Length:		Rain Collection Area:	0 m²
Extension Three	Width:		Length:		Rain Collection Area:	0 m²
Or the total roof area, if you already know it:				1090	Total area of collectable roof space:	1090 m²
Select Your Region		England SE & Central			Average rainfall per year in your region:	64 L
Collectable rainwater per annum in litres - discounted by 20% to account for water loss						**558080 L**

USE OF RAINWATER IN THE BUILDING

Number of people or bedrooms in the building -	people: 1	bedrooms: 0	
☐ Number of clothes washing cycles per day (*50 litres each*)	0.00 Cycles	0.00	L
☐ Number of toilet flushes per day (*4.42 flushes per person, average 5 litres each*)	0.00 Flushes	0.00	L
Outdoor use in litres, per person per day (*recommended 5 litres per person per day*)	133.J	133.60	L
Amount of water you require every day		133.6	L
Amount of water you require every year	**DEMAND**	**48764**	**L**

FINAL FIGURES

How many days drought protection do you need? Typically 21 (18 minimum)	35	
Capacity of water storage in litres required for drought protection	4676.00	L
The lesser of YIELD (blue) or DEMAND (green) per annum	48764	L
Therefore, volume of rainwater storage required	**4676**	**L**

CONCLUSION

Is there sufficient roof water available:		YES
Recommended tank size from our shallow dig range:	F-Line Range:	5000 LITRE F-LINE TANK

8.2 Appendix B:

Example Rainwater Harvesting Tank Brochure:

Carat Rainwater Harvesting solutions

RAINWATER HARVESTING

WASTEWATER SYSTEMS

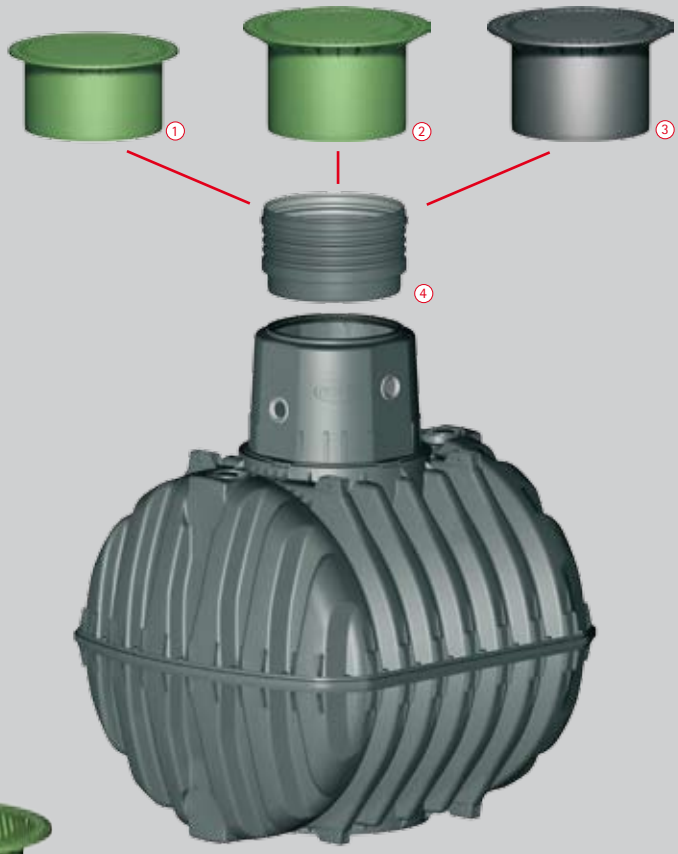
RAINWATER RETENTION

DRINKING WATER RESERVOIRS

Edition 2007
Salesfolder C 27-2 Carat EN

Benefits of the Carat System

Flexible, stackable, user-friendly and better for the environment

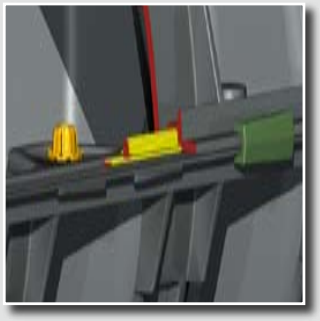


① **Mini telescopic dome shaft with PE lid**
Designed for non-vehicle loading and ideal for garden use, the shaft can be adjusted from 750 - 950 mm and tilted up to 5% to sit flush with the ground level. Includes a PE lid with child safety lock. This item is supplied in green.

② **Maxi telescopic dome shaft with PE lid**
Designed for non-vehicle loading and ideal for the Complete Package (Eco-Plus), the shaft can be adjusted from 750 - 1,050 mm and tilted up to 5% to sit flush with the ground level. Includes PE lid with child safety lock. This item is supplied in green.

③ **Vehicle loading telescopic dome shaft with cast iron lid**
Designed for vehicle loading applications, the tank can be adjusted from 750 -1,050 mm and tilted up to 5% to sit flush with the ground level. Includes child-safe cast iron cover. This item is supplied in dark grey.

④ **Extension**
For use with the telescopic dome shaft to increase the height of the lid from 1,000 - 1,500 mm. Always refer to installation instructions when usig this item.



Logistical advantages of the Carat

The Carat tank consists of two half shells which can be stacked on top of each other, allowing multiple tanks to be stacked on a single pallet for shipping. For example, it is possible to stack five 6,500 ltr Carat tanks, or nine 2,700 ltr Carat tanks on a single pallet. This allows a standard 40 ft. shipping container to house a total tank volume of up to 130,000 ltrs! The tanks unique stacking feature directly reduces transport costs and environmental impact from vehicle emissions, whilst allowing shipments to any destination in the world.

Easy and safe assembly

- The patented quick connection (illustrated in green), allows the Carat tank to be assembled without screws in only few minutes. Disassembly is possible at any time.
- The first-class EPDM material used in the profile sealings (illustrated in yellow), has been laboratory tested to last more than 25 years.
- The centering bolt (illustrated in orange) assures the accurate and easy assembly of the two half shells preventing any leaks

The Carat

The first Rainwater underground tank of its kind!

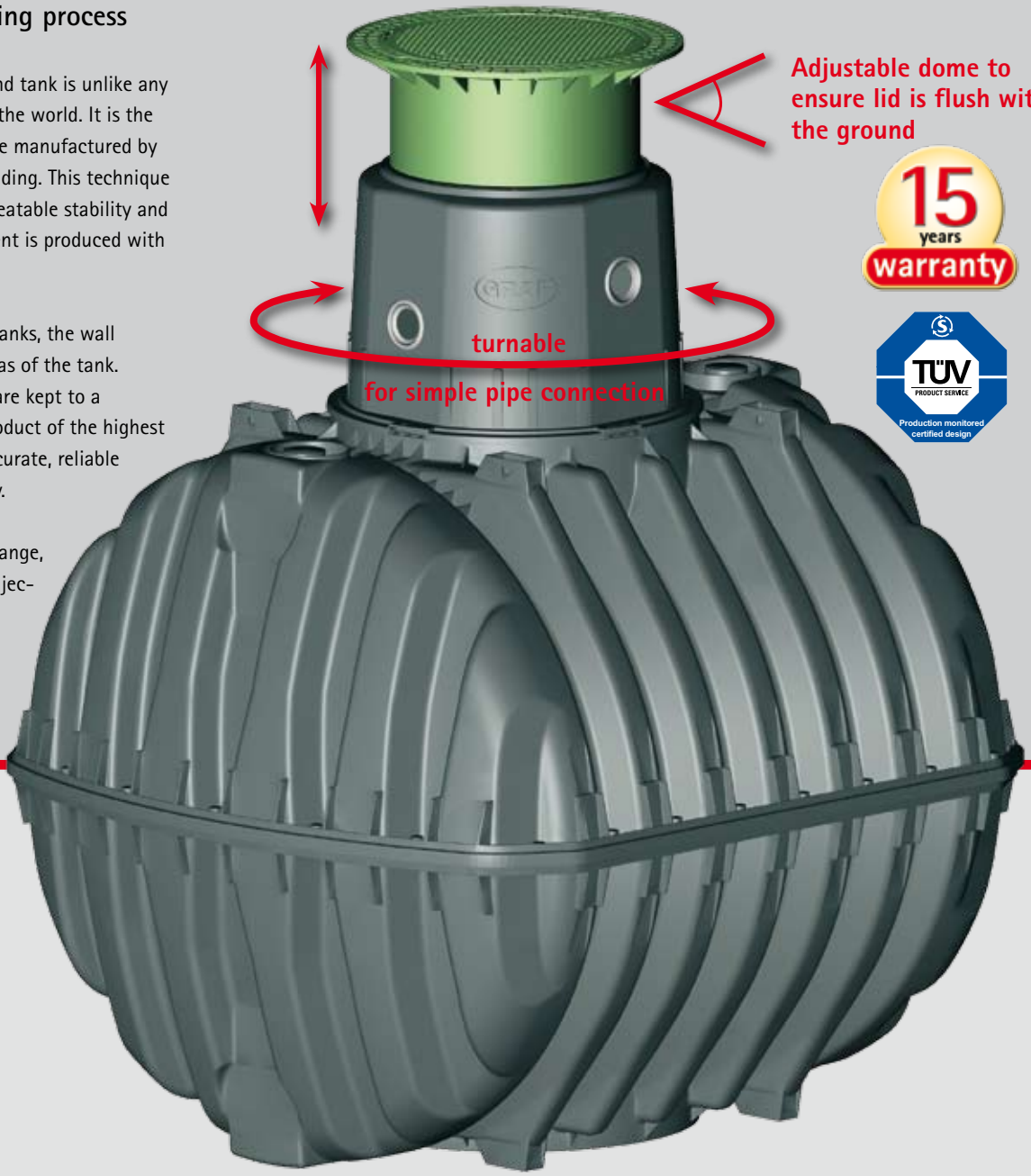
NEW

Unique manufacturing process

The GRAF Carat underground tank is unlike any other underground tank in the world. It is the largest tank of its kind to be manufactured by injection compression moulding. This technique provides the tank with unbeatable stability and ensures that each component is produced with the highest of accuracy.

Unlike other underground tanks, the wall thickness is equal in all areas of the tank. The production tolerances are kept to a minimum, resulting in a product of the highest quality, which is strong, accurate, reliable and extremely user-friendly.

To manufacture the Carat range, one of the worlds largest injection moulding systems had to be developed.



The Carat underground tank is made from Duralen®, a high quality material that is extremely rigid and impact resistant, therefore ideally suited for producing underground tanks. With very low warping characteristics and high stiffness, this material provides high stability and a unique life expectancy. Duralen® can also be easily recycled which reduces waste and environmental impact.

Duralen®

The modular Carat system

Choose your tank size

NEW

Carat, vehicle bearing underground tank

Size 2,700 – 13,000 litres
(700 – 3,400 US-Gallons).
Designed to be used in conjunction with the vehicle loading telescope dome shaft. The access dome is designed in accordance to DIN testing.

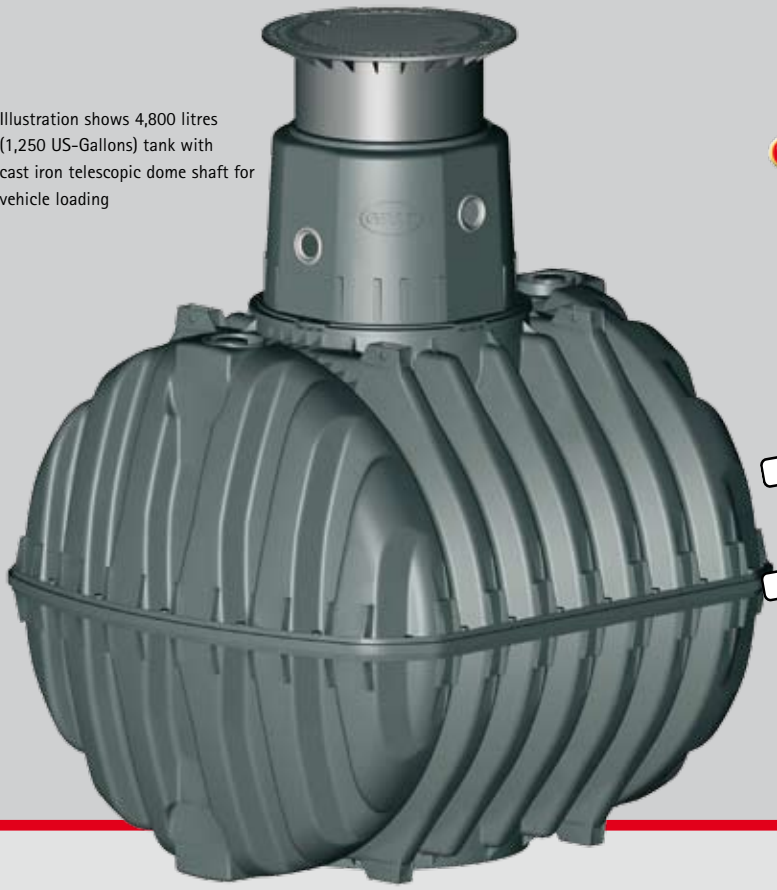


Illustration shows 4,800 litres (1,250 US-Gallons) tank with cast iron telescopic dome shaft for vehicle loading

15 years warranty

EINSTIEGSDOM nach DIN EINSTIEGSDOM

TÜV

European 0870877 Patent

US 5878907 Patent

Volume

Litres	US-Gallons
2,700	700
3,750	1,000
4,800	1,250
6,500	1,700
7,500*	2000*
9,600*	2,500*
13,000*	3,400*

* Set consisting of two Carat underground tanks

Technical data

Dimensions/weight	2,700 L 700 US-Gallons	3,750 L 1000 US-Gallons	4,800 L 1,250 US-Gallons	6,500 L 1,700 US-Gallons	7,500 L* 1,850 US-Gallons	9,600 L* 2,500 US-Gallons	13,000 L* 3,400 US-Gallons
Length	2,080 mm (81.9 inches)	2,280 mm (89.8 inches)	2,280 mm (89.8 inches)	2,390 mm (94.1 inches)	Set consisting of two Carat underground tanks		
Width	1,565 mm (61.6 inches)	1,755 mm (69.1 inches)	1,985 mm (78.1 inches)	2,190 mm (86.2 inches)			
Heigth (including tank dome)	2,010 mm (79.1 inches)	2,200 mm (86.6 inches)	2,430 mm (95.7 inches)	2,710 mm (106.7 inches)			
Height of tank dome	610 mm (24.0 inches)						
Internal Ø tank dome	800 mm (31,5 inches)						
Weight	120 kg (265 lbs.)	150 kg (331 lbs.)	185 kg (408 lbs.)	220 kg (485 lbs.)			
Load							
Max. axle load	Car-bearing				see 3,750 L tank	see 4,800 L tank*	see 6,500 L tank*
Earth covering	800 - 1,200 mm (31.5 - 47.2 inches)						
Groundwater							
Groundwater stable	up to the middle of the tank				see 3,750 L tank	see 4,800 L tank	see 6,500 L tank
Required earth covering	800 mm (31.5 inches)						

For dimensions see 3,750 L tank*

For dimensions see 4,800 L tank*

For dimensions see 6,500 L tank*

Garden Comfort package

The simple garden solution with submersible pump system

Carat Garden Comfort underground tank package

- Simple to install and use
- Use a simple hose connection socket and pressure sensitive pump for automatic water activation, purposely designed for the Gardena® system
- Low visual impact
- Reduces electricity consumption by using a pressure drop activation system, so that electricity is only used when required

Scope of supply

① Carat underground tank
② Mini telescopic dome shaft for pedestrian loading with an adjustable PE lid
③ Filter package 2, consisting of:
- Internal Universal Filter 3
- Inflow stilling system for controlling the water inflow
- Overflow siphon and rodent guard
- Spannfix pipe connection sleeve

④ Garden Comfort pump package, consists of:
- Integra-Duo® 1100 Submersible pump, with protection against dry running and automatic Start / Stop function
- Floating water extraction unit
- Water hose connection box
- 10 m of pressure hose

Volume

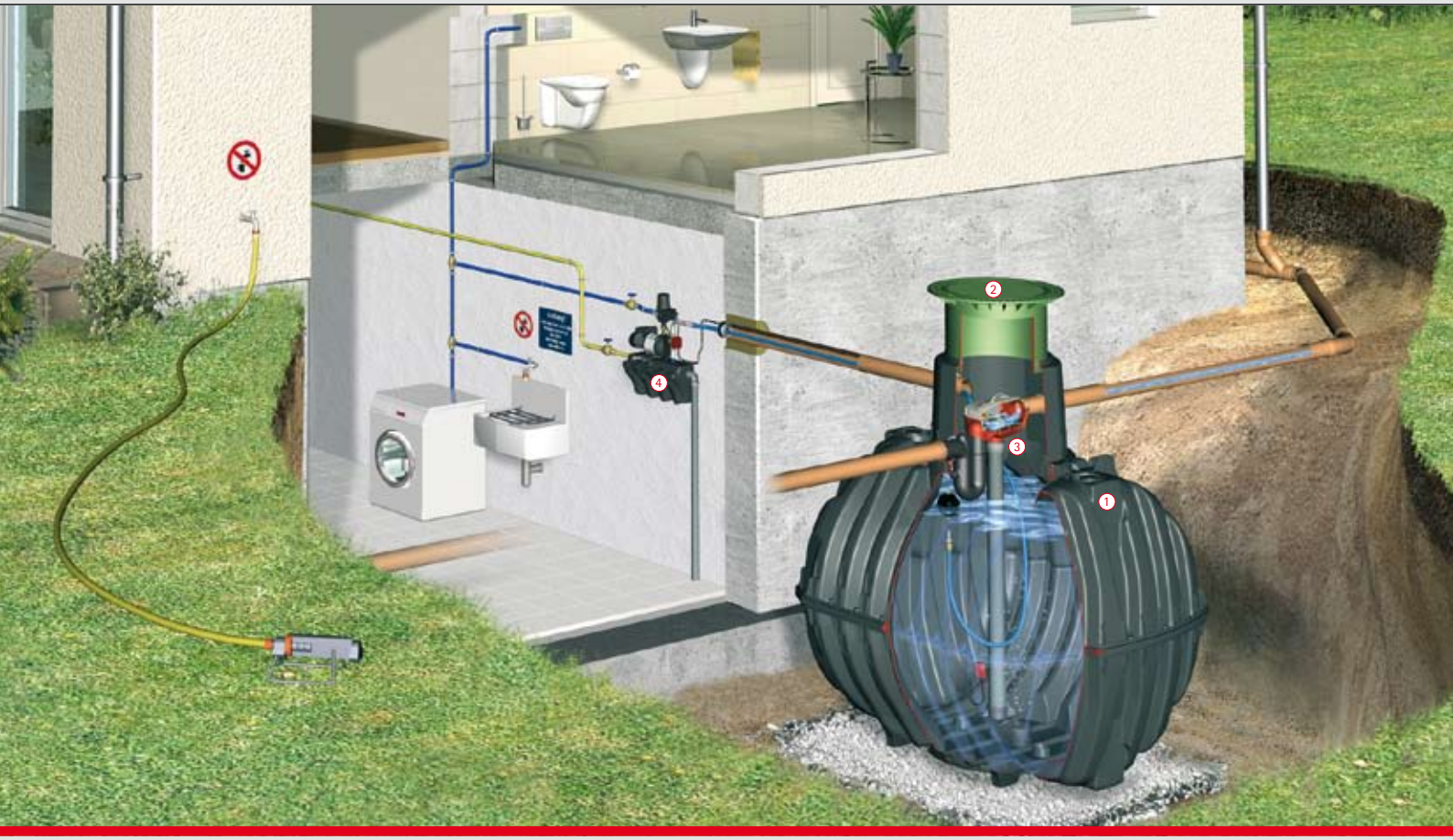
Litres	US-Gallons
2,700	700
3,750	1,000
4,800	1,250
6,500	1,700
7,500*	2,000*
9,600*	2,500*
13,000*	3,400*

* Set consisting of two Carat underground tanks

Vehicle loading version available on request

Eco-Plus package

The ideal solution for use in the home and garden



Carat underground tank package Eco Plus

- Economic package solution
- Patented filter technology and in-house pump system with automatic switch-over to mains water supply
- Easy to assemble due to modular components
- Float switch controlled
- Only one cover viewable on the surface

Scope of supply

① Carat underground tank
② Maxi telescopic dome shaft for pedestrian loading with an adjustable PE lid
③ Filter package 3, consisting of:
- Internal Optimax-Pro (self-cleaning) filter
- Inflow stilling system for controlling the water inflow
- Overflow siphon and rodent guard
- Spannfix pipe connection sleeve

④ Eco-Plus pump package consists of:
- Water supply control unit
- Floating water extraction unit
- DN 100 wall duct
- Labelling set
- Suction pipe

Volume

Litres	US-Gallons
3,750	1,000
4,800	1,250
6,500	1,700
7,500*	2,000*
9,600*	2,500*
13,000*	3,400*

*Set consisting of two Carat underground tanks

Vehicle loading version available on request

Internal filter technology

NEW

Efficient cleaning system with high water yield

Optimax Pro, self-cleaning Filter

Advantages

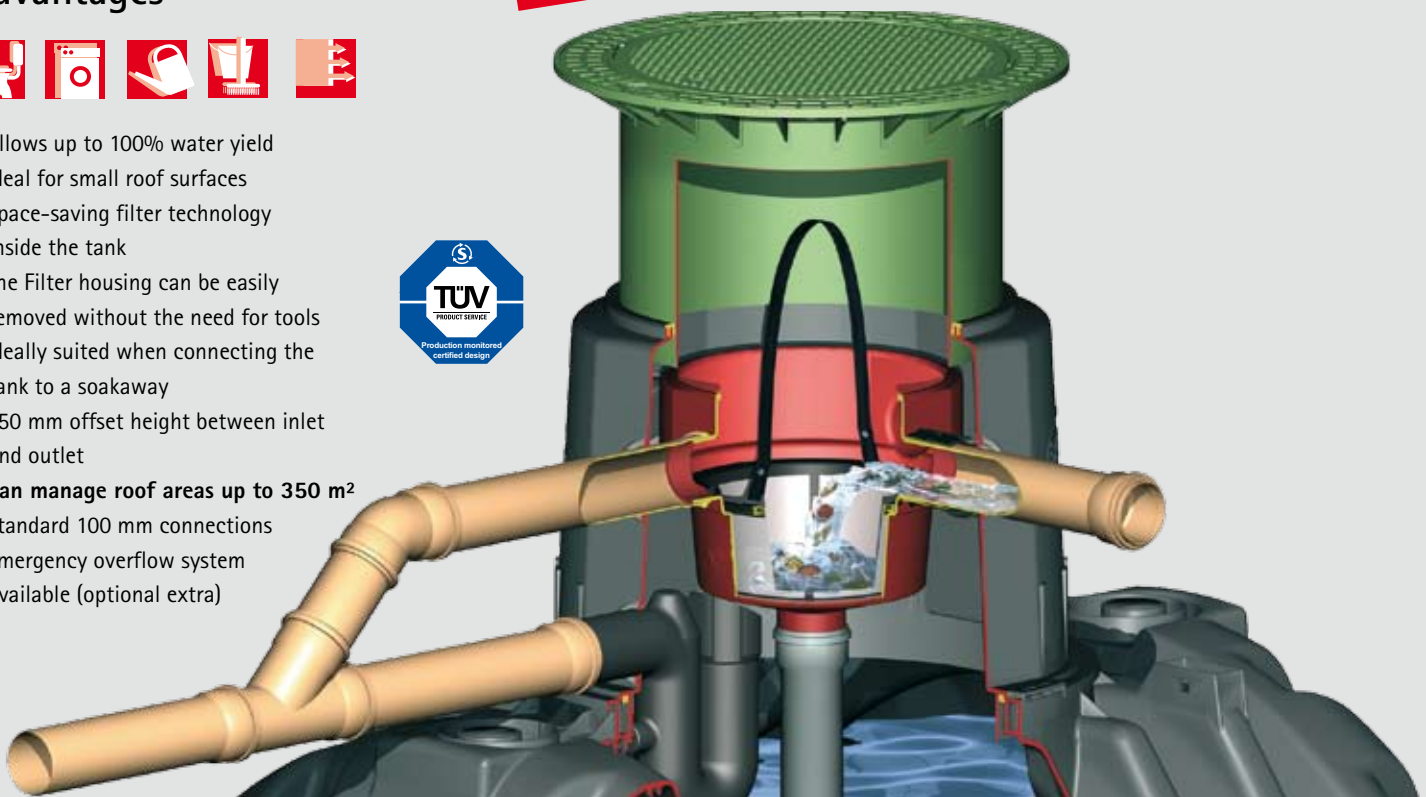
- Provides over 95% water yield
- Utilises patented, high quality filter technology
- Low-maintenance (self-cleaning)
- TÜV-tested to German standards
- Space-saving filter technology inside the tank
- Filter housing can be easily removed without the need for tools
- Transparent lid for filter visibility
- **Can manage roof areas up to 350 m²**
- Standard 100 mm connections
- Self cleaning Opticlean system available as an optional extra
- Low offset height of 165 mm between inlet and outlet

Universal Filter 3

up to 100% water yield

Advantages

- Allows up to 100% water yield
- Ideal for small roof surfaces
- Space-saving filter technology inside the tank
- The Filter housing can be easily removed without the need for tools
- Ideally suited when connecting the tank to a soakaway
- 250 mm offset height between inlet and outlet
- **Can manage roof areas up to 350 m²**
- Standard 100 mm connections
- Emergency overflow system available (optional extra)



GRAF – Setting the standards in quality

Production site at Teningen (Germany) near Freiburg

Production site at Dachstein (France)

High Quality Manufacturing

GRAF has invested more than € 20 million in a new production site specially set up for the new CARAT range. The new facility has an approximate surface area of 155,000 m² - that equals 31 football pitches - one of the most modern production facilities for plastic products in the world

For over 40 years, Otto Graf GmbH has been offering high-class plastic products to its customers. In 1974 GRAF developed its first pioneering range of rainwater harvesting products. Now GRAF is recognised as Germany's number one rainwater harvesting brand and proudly presents the new premium Carat range of the tanks. A range which is manufactured in one of the most modern and efficent plastic manufacturing facilities in the world!

RAINWATER HARVESTING

STORMWATER MANAGEMENT

AGRICULTURAL CONTAINERS

SEWAGE TREATMENT PLANTS

Warranty clause:
The warranty mentioned in this brochure only refers to the tank in question and not to the accessories. Within the warranty period we grant free replacement of the material. Further benefits are excluded. Pre-condition for warranty benefits are proper handling, assembly and installation according to the mounting guidelines.

N.B. Protect tanks from frost when installed above-ground! In case of groundwater installation, please contact us for further information previous to the purchase!

For all indications of measurements in this brochure we reserve a tolerance of +/- 3%. The useful volume of the tanks may be up to 10% lower than the tank capacity, according to the connecting option.

Technical modifications and further development of the different products are subject to change. Errors excepted.

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Over 40 years of quality and innovation